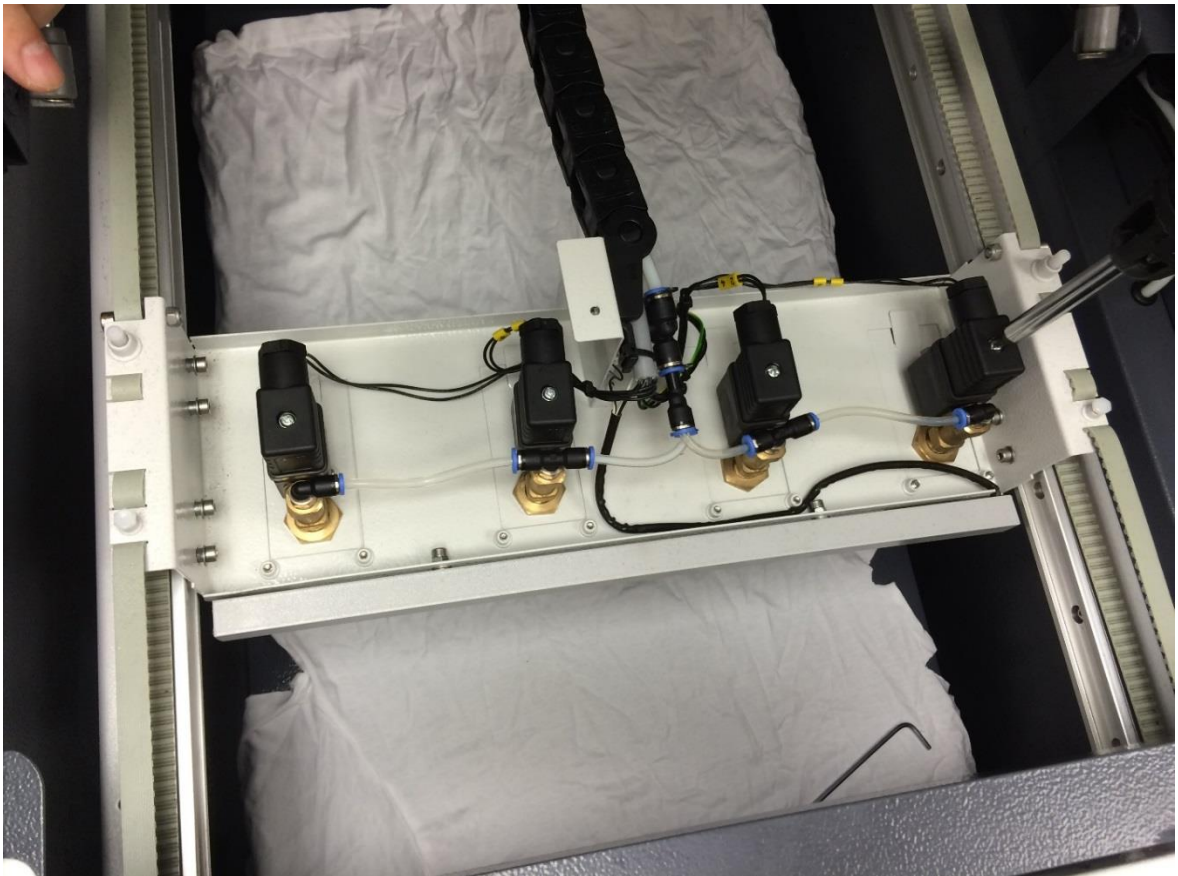
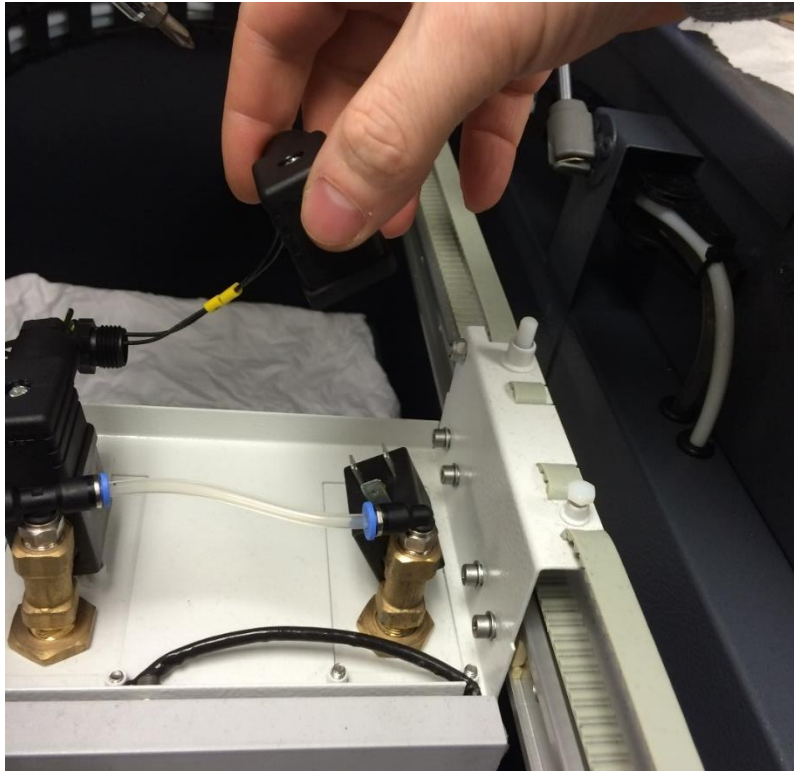


Valve replacement on a Schulze PRETREATmaker III

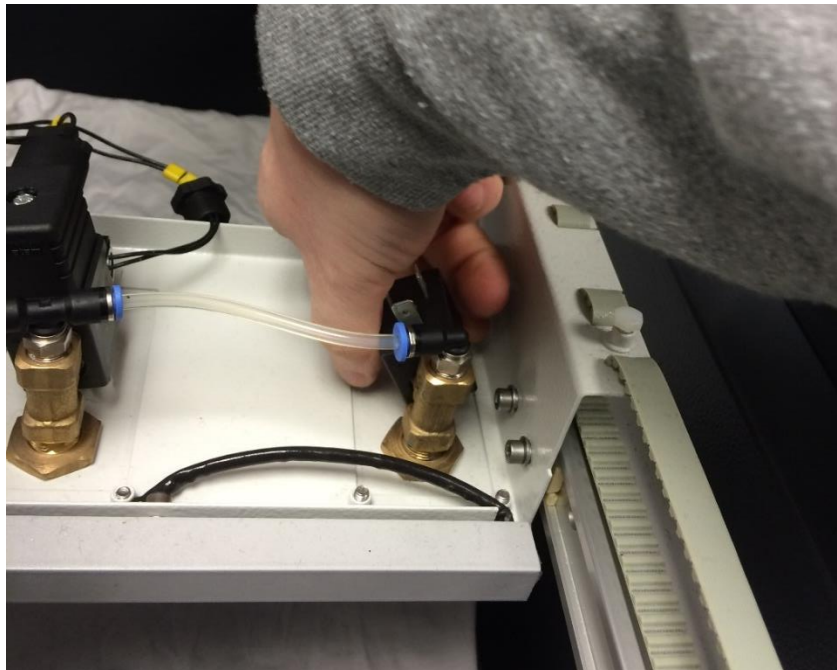
1. Unplug the Schulze unit.
2. Open the top lid
3. Remove the 3mm hex head that holds the carriage cover
4. Locate the problematic valve
5. With a small Phillips screwdriver unscrew the screw located on top of the spool.



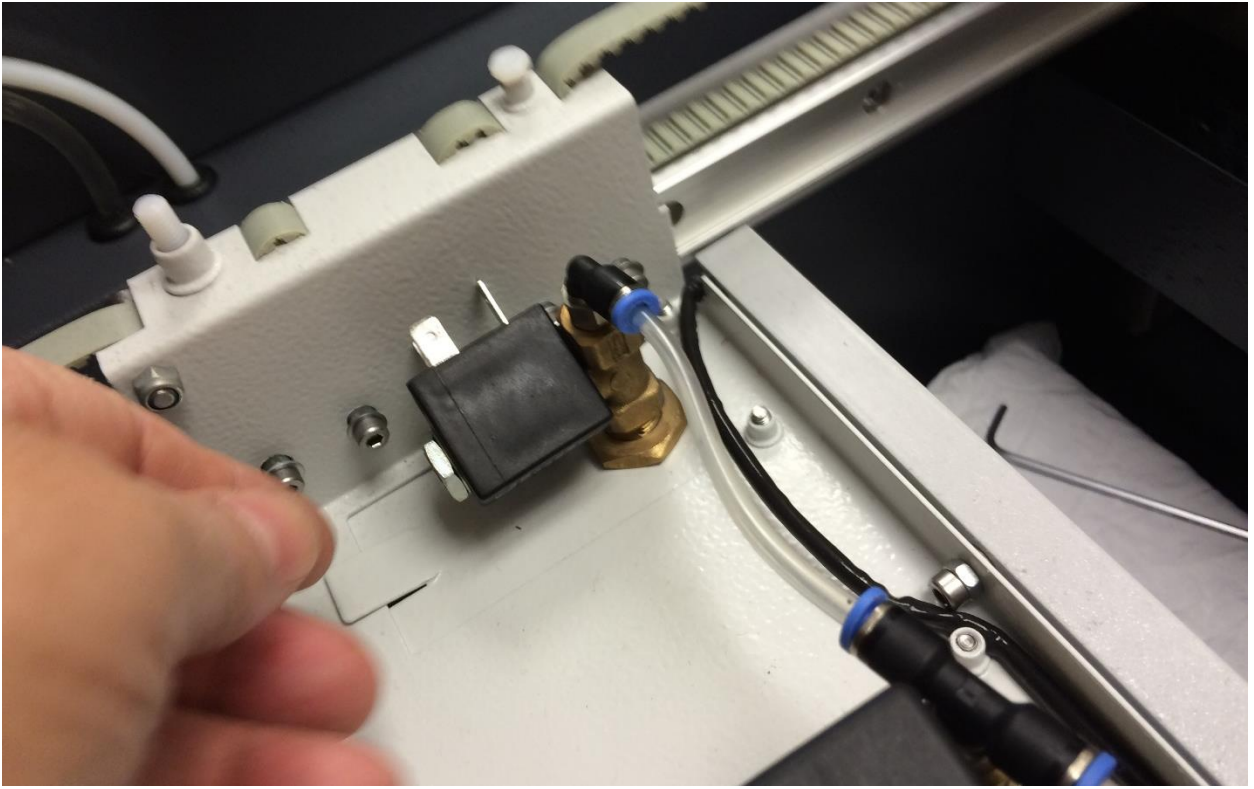
6. Remove the spool from the electromagnet.



7. The electromagnet may swivel but cannot be removed until the nut is taken off the back



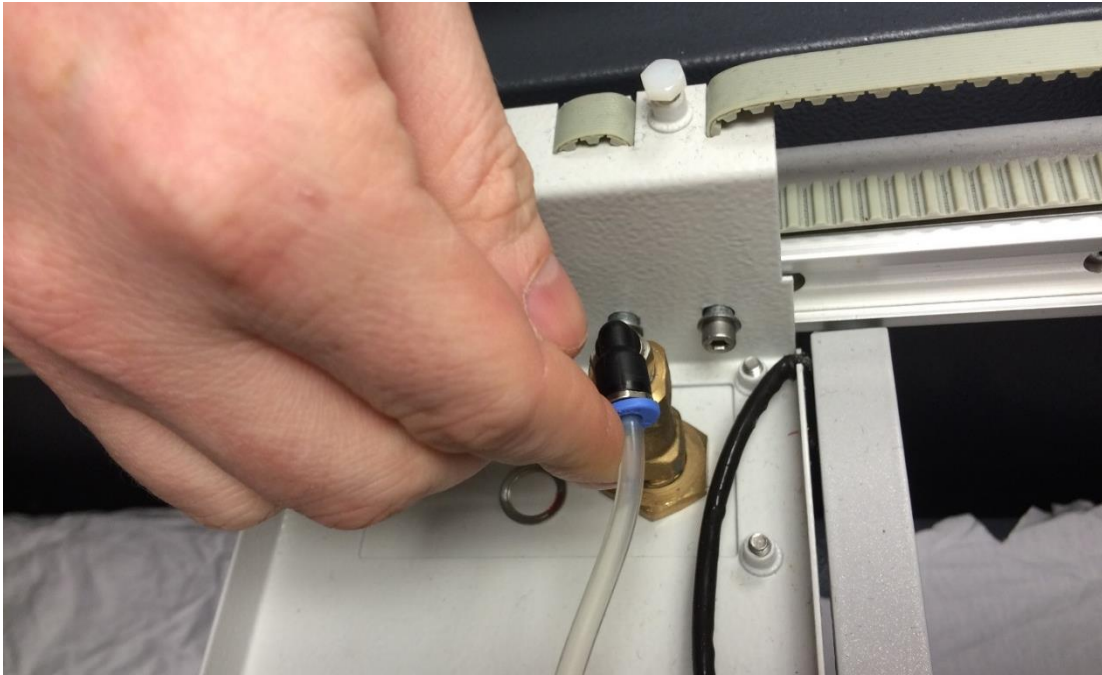
8. The nut will require a pair of pliers or an adjustable wrench to remove.



9. Be careful not to lose the washer located behind the nut



10. Next prepare to remove the tubing from the top of the valve via the quick connect fitting



11. Remove the tubing placing a paper towel underneath the fitting to assist catching any fluid



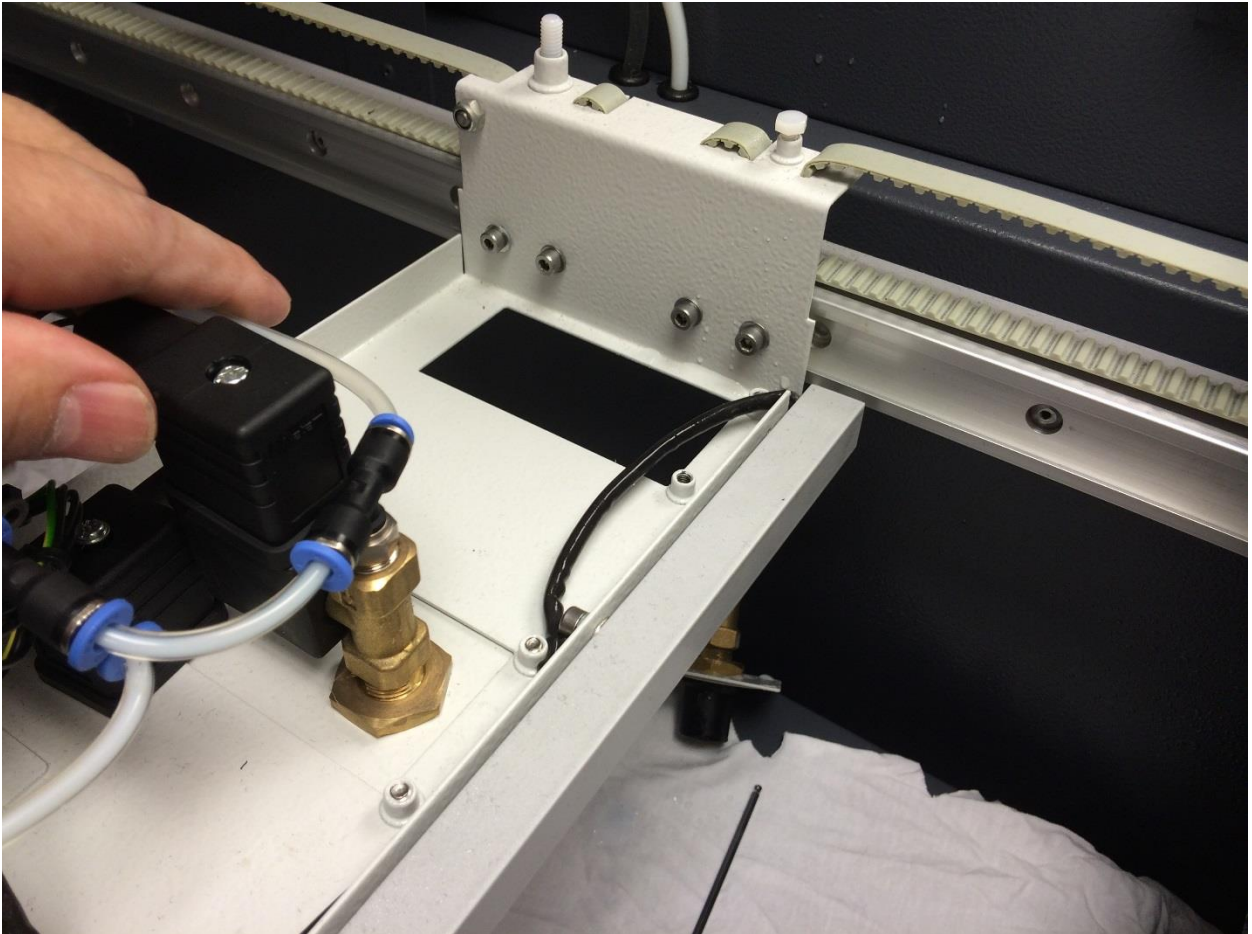
12. Now on the underside of the carriage locate the two 3mm hex head bolts that hold the valve in place on the carriage this will be just the front two bolts.



13. Remove both of these bolts



14. Back on the top side slide the entire plate forward and it should drop through.



15. Repeat these instructions in the opposite order for reassembly or installation of the replacement part.

16. Note for replacement parts you will need to remove the quick connect from the assembly and use with the new valve.

Your dealer(s)-distributor(s) are your first line of support, please contact them for prompt assistance. If you do not have a dealer(s)-distributor(s) refer to our website <http://www.brother-usa.com>. For additional information contact Technical Support at 1-877-427-6843 or [Support Ticket](#). Any information within this document is subject to change.
